

White, RAL 9010
Grey, RAL 9006
Black, RAL 9005

WMX 504 / 504 UL / 804 / 804 UL

Chain actuator

Natural ventilation | 24V ±24V control | MotorLink® | UL certification – Actuators

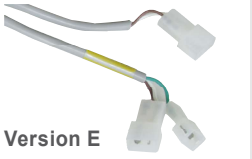
Description

- designed for surface mounting
- for comfort ventilation
- to be used with all window types
- to be used together with ±24V control units or control units with MotorLink®
- can be used together with espagnolette WMB
- external safety edge can be connected directly to the actuator (actuator version 'E')
- available with and without UL certification:
  - Europe: order without UL certification
  - USA / Canada: order with UL certification (version UL)
- synchronization of up to four window actuators – no need for an external synchronization module
- genuine position feedback and three speeds when using control unit with MotorLink®
- soft close
- built-in electronic load switch-off/end stop
- electronic actuator with micro controller
- the actuator has an integrated reverse function to ensure a prolonged life span of the window gaskets
- easy mounting

Actuator variants
The actuator is available in four different versions: single actuator (-1), double actuator (-2), triple actuator (-3) and quad actuator (-4).
The synchro actuators (-2, -3 and -4) are equipped with a synchronization function, in which the actuators communicate directly with each other, which ensures the actuators operate at exactly the same speed and position.
On large windows up to four actuators can be mounted on the same window – with no need for an external synchronization module.

Pressure safety function
The risk of entrapment is reduced as the actuators are programmed to reverse if they encounter obstacles when closing. The set points determining when the actuators are to reverse are individually adjustable.


Version S

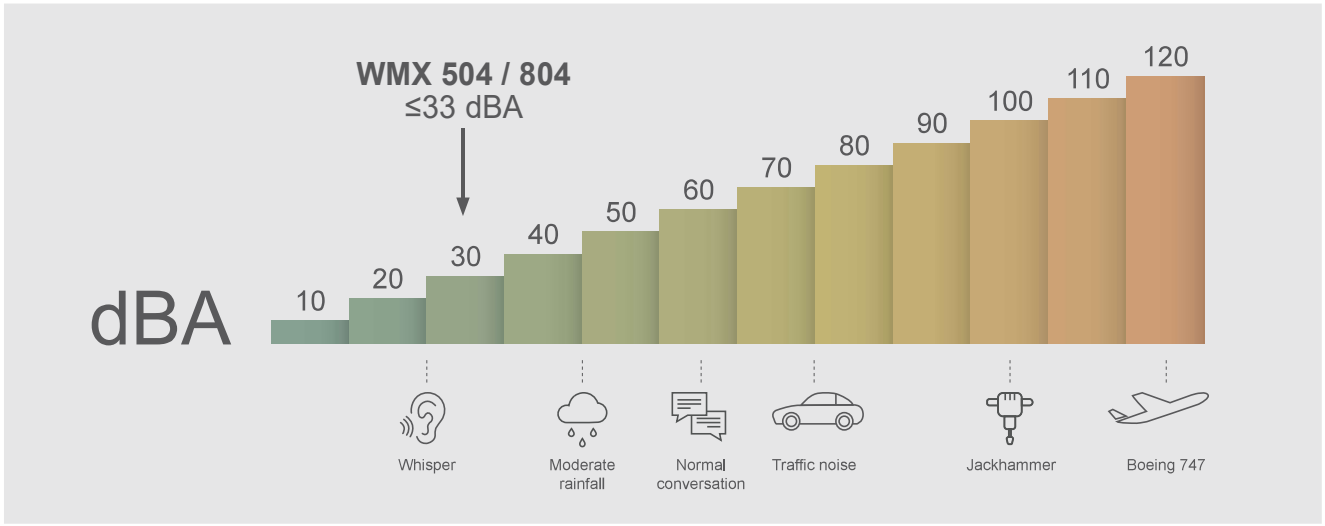

Version E

Opening speeds
One speed:
Actuators connected to ±24 VDC control units (e.g. WUC) can be run with one speed – see the following page for opening speed.

Three speeds:
Actuators connected to control units with MotorLink® (e.g. WCC) can be run with three different speeds:

- automatically control speed – actuators run slowly and almost soundlessly.
- manual control speed – actuators run faster and more audibly.
- Safety control speed – actuators run fastest.

Technical specifications	
Locking force	3000N
Permitted short pressure load when chain has run to end stop	100N
Short pressure capacity on motor	Max. 150N (e.g. at the beginning of opening: sticky gasket, ice, wind speed)
Chain opening	50 - 250mm in increments of 10mm, maximum opening depends on the window construction
Opening speed	7mm/s (programmable from 3mm/s to 9.5mm/s)
Sound pressure level	≤33 dBA (operational speed: 3 mm/s), ≤43 dBA (operational speed: 9,5 mm/s)
Window types	Window types and sizes must be agreed with the window supplier and WindowMaster
Window width	Min. 365mm, maximum width depends on the window construction and the number of window actuators
Window height	Min. 300 / 400mm (see installation suggestions 1 and 3), maximum height depends on the window construction and the number of window actuators
Nominal voltage	24 VDC (max. 10% ripple)
Voltage	20 - 36 VDC
Max. open-circuit voltage	Max. 36 VDC
Current consumption	WMX 504 / 504 UL: max. 0.5A WMX 804 / 804 UL: max. 1.0A
Operating condition	-5°C - +74°C, max. 90% relative humidity (not condensing)
Switch-on-duration	ED 40% (max. 4min. per 10min)
Material	Lacquered zinc housing with 10mm zinc cromate passivated steel chain and a 1.9m 3-core 0.34mm^2 cable with fast-in/fast-on connectors for connection to the extension cable WLL WMX 504: 1.9m grey silicone cable in grey (grey and white actuator) WMX 804: 1.9m grey silicone cable in grey (grey and white actuator) or black (black actuator) WMX 504 UL / 804 UL: 1.9m UL listed/recognized cable in grey (grey actuator) or white (white actuator)
Colour	Aluminium (RAL 9006), white (RAL 9010) and black (RAL 9005). Other RAL colours available at additional price
Size	332 x 29 x 42mm (W x H x D)
Weight	1.0kg
IP rating	IP20 – when surface mounted / IP32 – when concealed
Certification	Actuators with “U” in the article no. are UL certified accordingly to UL 325 and CAN/CSA-22.2 No. 247-14 and is supplied with UL approved cables UL STYLE 2464
Delivery includes	Actuator with 1.9m cable with fast in/fast out connector for WLL cable
To be ordered separately	Brackets and WLL extension cable
Note	We reserve the right to make technical changes and correct typing errors



The sound pressure level was measured externally by The Danish Technological Institute. The measurements have been carried out in a large regular room size 7 x 14 x 2.4 m (W x L x H) with the ceiling covered with a standard sound absorbent material. The A-weighted sound pressure levels have been measured at a distance of 1 meter away from the surface of the actuators and at the height of 1.6 meters from the floor. The actuators were not installed on any window profile nor added any load. The full opening and full closing sound of the actuators have been measured and the result represents the average of the measurements.

Product code composition *(actuator supplied in sealed plastic packaging)*

WMX 504 **WMX 804**	**n**	**x**	**xxx**	**x**	**x**	**3**
						Product version: 3
					Certification: 0 = CE, U = CE + UL	
				Actuator hardware version: S = standard, E = with connection for pressure safety strip *(E: not UL actuator)*		
			Chain opening: 50 – 250mm, in increments of 10mm (050 = 50mm)			
		Colour: G = grey, W = white, B = Black				
	Actuator variant: 1= single, 2 = double, 3 = triple, 4 = quad					

Explanation of product code structure

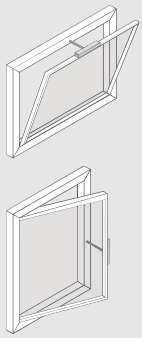
WMX 504-2G070E 03 WMX 504 actuator, double synchronisation, grey, 70mm chain opening, with connection for pressure safety strips, with CE certification, product version 3

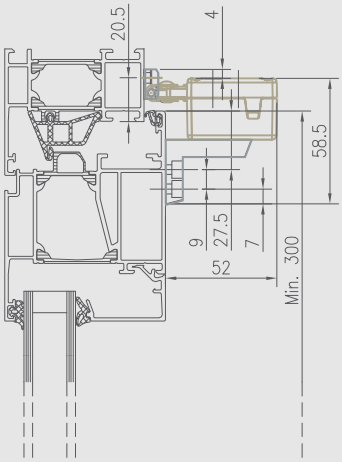
Items	Chain stroke [mm]	Length (L) [mm]	UL	Item no.	Item no. with entrapment connection
Single actuator	50 - 250	332	X	WMX 504-1#xxx**S ***	WMX 504-1#xxx**E
	50 - 250	332	X	WMX 804-1*xxx**S ***	WMX 804-1*xxx**E
Double actuator	50 - 250	332	X	WMX 504-2#xxx**S ***	WMX 504-2#xxx**E
	50 - 250	332	X	WMX 804-2*xxx**S ***	WMX 804-2*xxx**E
Triple actuator	50 - 250	332	X	WMX 504-3#xxx**S ***	WMX 504-3#xxx**E
	50 - 250	332	X	WMX 804-3*xxx**S ***	WMX 804-3*xxx**E
Quad actuator	50 - 250	332	X	WMX 504-4#xxx**S ***	WMX 504-4#xxx**E
	50 - 250	332	X	WMX 804-4*xxx**S ***	WMX 804-4*xxx**E

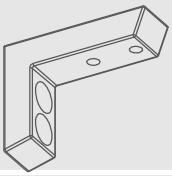
\# **G** = Grey, RAL 9006; **W** = White, RAL 9010;
* **G** = Grey, RAL 9006; **W** = White, RAL 9010; **B** = Black, RAL 9005
** 50 – 250mm, in increments of 10mm (050 = 50mm)
*** The actuator can be supplied with certification according to UL 325
See also the table 'Product code composition' for further details as well as determination of final item no.

Accessories	Item no.
Chain bracket with tight-fitting bolt, WMX, for sash or frame	WAB 801
Chain bracket with split, for sash or frame	WAB 860
Chain bracket for wooden windows, for sash	WAB 867
Angle bracket for actuator, aluminium RAL 9006	WAB 804 0101
Angle bracket for actuator, white RAL 9010	WAB 804 1101
Angle bracket for actuator, black RAL 9005	WAB 804 2101
Z bracket for actuator WMX 504/804/526/826. Sash min. 800mm	WAB 805
Z bracket for actuator WMX 804 – for windows with offset sash min. 15mm	WAB 807
See separate product sheets for further information.	

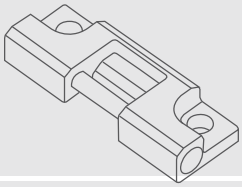
Installation suggestion 1 - Inward opening





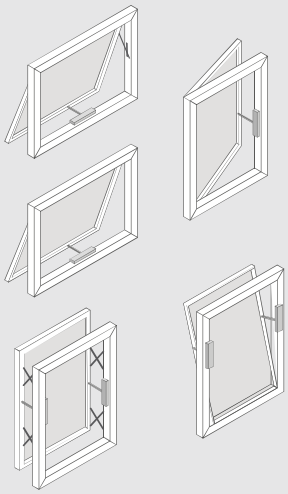


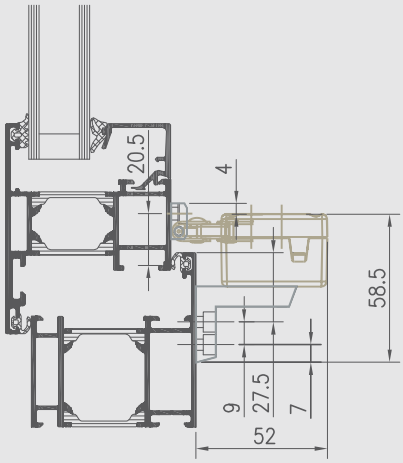
WAB 804 0101

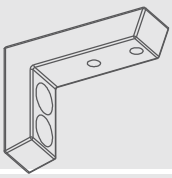


WAB 801

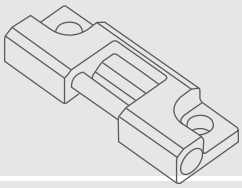
Installation suggestion 2 - Outward opening







WAB 804 0101

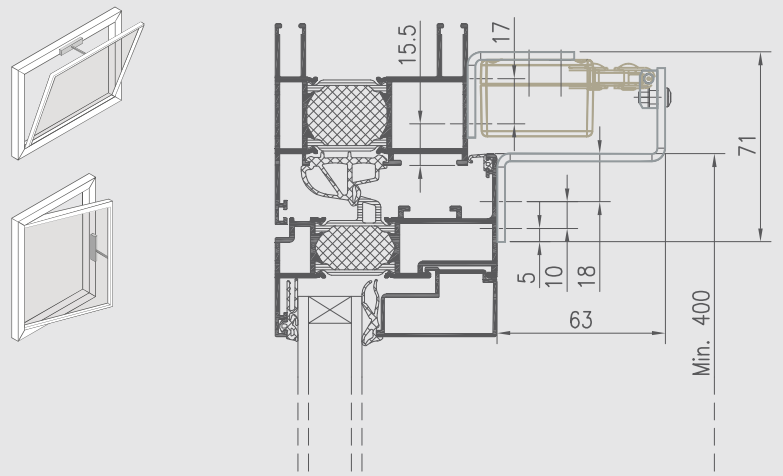


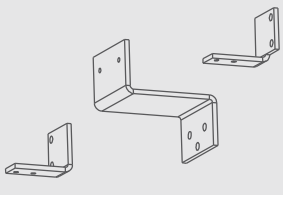
WAB 801

WMX 504 / 504 UL / 804 / 804 UL

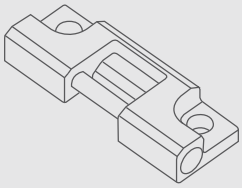
Chain actuator

Installation suggestion 3 - Inward opening



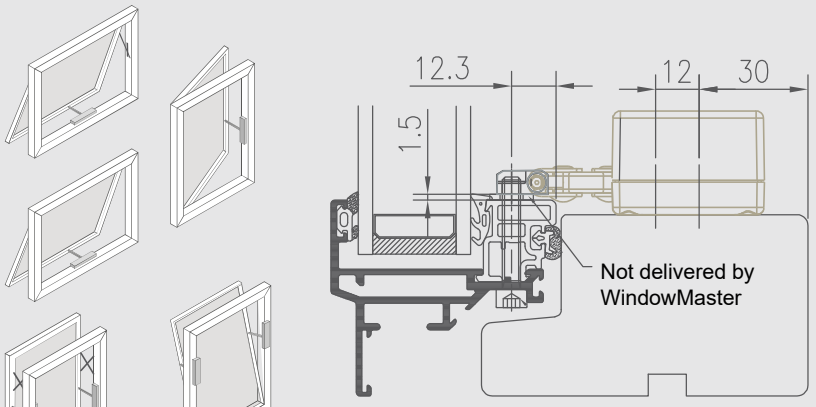


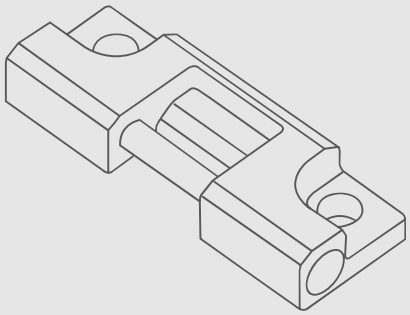
WAB 805



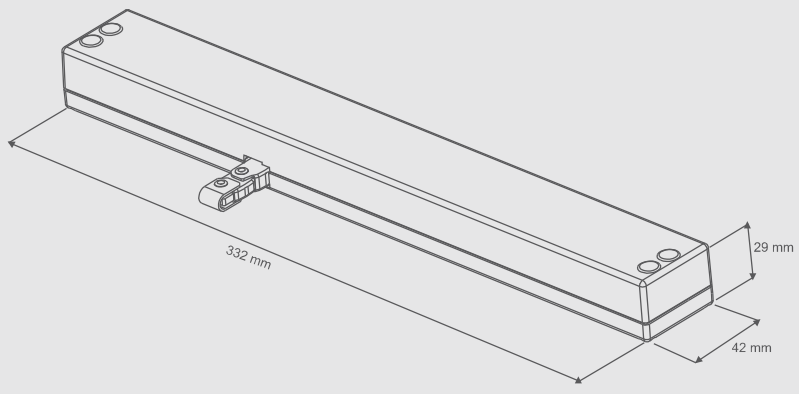
WAB 801

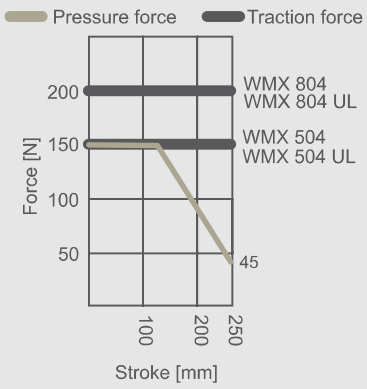
Installation suggestion 4 - Outward opening





WAB 801





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